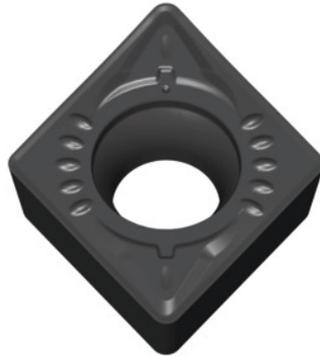


Garant

Indexable insert for turning CC.T 09T308, for medium machining, Grade: HB7210-1

**Order data**

Order number	260152 HB7210-1
GTIN	4062406059217
Item class	21G

Technical description

Cutting speed v_c main application	100 - 450 m/min
Main application	K
Corner radius	0.8 mm
Feed f	0.1 - 0.25 mm/rev.
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Cutting conditions	slightly interrupted
Chip breaker	GM
Grade	HB7210-1
Cutting depth a_p	0.2 - 2.5 mm

Coating	TiCN
ISO code indexable insert	CCMT 09T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning